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1965 – 1982 TORQUE SPECIFICATIONS

WHEELS		
Rally Wheels (Steel)	75	¾
Optional Wheels (aluminum)	80*	¾ (retorque @ 100 ml.)
BRAKES		
Caliper Mounting Bolts, front	70	5/8
" rear	70	5/8
Caliper Housing Bolts, front	130	13/16
" rear	60	5/8
REAR SUSPENSION		
T-Arm Front (toe-in shims)	50+*	5/8 & 11/16 nut
Spring Retainer (to rear end)	70	13/16 bolt (de-arch spring)
U-Joint (inner) U-bolts	15	9/16 nut
" caps	30	9/16 bolt
U-Joint (outer) flange bolts	75	5/8 (use locks)
Strut Rod (inner) camber bolt	70*	¾ nut
Strut Rod (outer) shock mount	75+*	15/16 nut
Shock Absorber (upper) bolt	60	5/8 & 11/16 nut
Shock Absorber (lower) nut	40	¾
Bearing Housing to T-Arm	30	9/16 nut
Spindle Nut	100+	1 1/16

WARNING: If the assembly was not properly set-up, tightening the spindle nut will load the bearings and cause imminent bearing failure!

FRONT SUSPENSION		
Upper A-Frame bushing bolt	35*	9/16
Upper A-Frame align. Shim nut	50	11/16
Lower A-Frame Front Mtg. Bolts	70	5/8
Lower A-Frame Rear Mounting	100	7/8 & 16/16 nut
Steering Arm to spindle	70	¾ nuts (63-68, 11/16)
Ball Joint (upper)	45+	¾ nut
Ball Joint (lower)	75+	7/8 nut
Ball Joint (replacement bolts)	25	½
CARRIER		
Front Bracket (to frame)	65	5/8 & 11/16 nut
Front Bracket (to housing)	50+	5/8 & 11/16 nut
Strut Rod Bracket Bolts	35	9/16 (use **locktite**)
Rear Cover Bolts	50	5/8
Filler Plug	20	

\+ plus additional torque when necessary to align cotter pin hole
* tighten bushings only when arms are at riding height.